

Practical Calculations for Designing a Newtonian Telescope

Jeff Beish (Rev. 05 August 2016)

INTRODUCTION

A Newtonian reflecting telescope can be designed to perform more efficiently than any other type of optical system, if one is careful to follow the laws of nature. One must have optics made from precision Pyrex or a similar material and figured to a high quality. The mounting hardware must be well planned out and properly constructed using highest quality materials. The Newtonian can be used for visual or photographic work, for "deep sky" or "planetary" observing, or a combination of all these. They are easy to layout and to construct using simple household tools. The design mathematics is simple and can be easily accomplished by hand calculator. The Newtonian reflector can be easily modified for other types of observing such a photometry, photography, CCD imaging, micrometer work, and more.

Since a reflecting telescope does not suffer for chromatic aberration we don't have to worry about focusing each color while observing or photographing with filters as we would in a single or double lens refractor. This is a problem especially associated with photography. Since the introduction of the relatively low cost Apochromatic refractors (APO) in the past few years these problems no longer hamper the astrophotographer as much. However, the cost of large APO's for those requiring large apertures is prohibitive to most of us who require instruments above 12 or so inches.

Remember, even with the highest quality optics a Newtonian can be rendered nearly useless by tube currents, misaligned components, mirror stain, and a secondary mirror too large for the application of the instrument. The size of the Newtonian secondary and how it affects image contrast will be the main topic discussed here.

Many of the design principles used for this telescope can be found in my articles published over the years [*Beish*, 1994, 1994, 1994, 2000 and 2008]. We theorize that 84% of the light falls in the central spot, or "Airy Disc," 7.2% in the first bright ring, 2.8% in the second, and 1.5% and 1.0% in the third and forth rings. I derived an equation from tables published in the referenced articles and came up with an equation:

$$CF = 5.25 - 5.1x - 34.1x^2 + 51.1x^3, \text{ where } \underline{x} \text{ is the obstruction ratio}$$

(NOTE: an unobstructed telescope yields a CF of 5.25 : 1)

Designing a Newtonian Optical System

An important thing to remember is to keep the distance from the secondary mirror to the focal point to a minimum. This aligns the secondary mirror in a smaller angle within the optical path that is closer to the focal point and results in a smaller mirror. To accomplish this one must use a tube diameter as small as possible to allow some air flow around the primary mirror. Also in keeping the secondary mirror to the focal point to a minimum one must select a low profile focuser available on the market.

The material edge of the overlap rim that secures the mirror in the holder only reduces the illumination a little, but adds some diffraction in the final image that is similar to spider diffraction. One may wish to glue the mirror onto the holder without a rim or even the outer material that surrounds the mirror. For comprehensive instructions for gluing a Newtonian Secondary see: <http://www.protostar.biz/ftp/instman.pdf>. If a standard secondary holder is used then the clear aperture (c) of the secondary mirror will be reduced by the amount of the rim overlap that secures the mirror in the holder. Also, the holder material will add a slight amount to the obstruction and should be as thin as possible. The typical Newtonian secondary mirror holder is usually made from 26 to 30 gauge (0.0159" - 0.0100") aluminum stock so the thickness of the holder material adds very little to the obstruction of the secondary mirror.

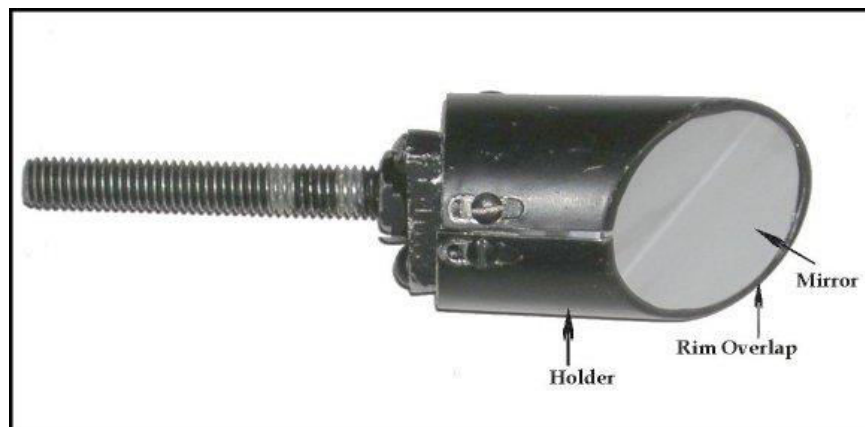


Figure 1. A typical secondary mirror in holder with overlap rim to secure mirror in place.

SECONDARY TO FOCAL POINT

The Newtonian secondary mirror, or diagonal, is usually centered within the telescope at a point near the opposite end of the tube from the primary mirror. The distance from the secondary mirror to the focal point (f) can be found by dividing the outside diameter of the tube (T) by two and adding the length of the fully racked-in focuser (H). This distance becomes important when selecting the final image size and size of the secondary mirror. The size of the secondary mirror is a key aspect when attempting to optimize our telescope for maximum efficiency. Some telescope makers add a quarter-inch (0.25") to allow for variations in eyepiece field stop positions. A word of caution: make sure the inside drawtube does not interfere with the optical path when mounting any focuser on a Newtonian telescope.



Figure 2. LEFT: Novak low profile helical focuser with 1-1/4-inch adapter insert.
CENTER: Low Profile focuser with fine helical adjust with built-in Barlow lens.
RIGHT: Helical focuser mounted from inside of tube instead of outside tube and saves 1/2-inch of distance from secondary mirror to focal plane.

The low profile helical focuser with 1-1/4" adapter, primary cell, secondary holder and spider were purchased from Kenneth F. Novak & Co. If this focuser is mounted on the outside of the tube the minimum height and adapter is 1.25". In this configuration the distance from secondary mirror to focal plane in a 15" O.D. tube would have been 9.0625" (with added 0.25"). To reduce the height by more than 1/2-inch the focuser was mounted from the inside of the [telescope tube](#) resulting in a focuser height of only 0.75" (+0.25") and rendering a distance from secondary mirror to focal plane of 8.3125" + 0.25" for 8.5625" (See Figure 2).

SECONDARY SIZE DETERMINED BY IMAGE SIZE

One important factor is to choose the proper linear image diameter at the focal point just past the focuser. To help determine this one must consider the type and size of eyepieces in your collection. Generally speaking, most eyepieces have

field stops or diaphragms a short distance in front of the field lens in the barrel. A Typical field lens diameter is around 0.75 to 1.0 inches (19 to 25.4 mm) in diameter for 1.25-inch barrel eyepieces. The field lens of shorter focal length eyepieces can range from 0.18 to 0.6 inches (5 to 15 mm). As a rule, at least for most casual planetary and deep sky observers, a linear image size of 0.5 inches (12.7 mm) will do fine to sufficiently illuminate an image field. The critical planetary observer may want a smaller image, say, 0.25 to 0.375 inches (6.4 to 9.5 mm) for a small angular field.

Before calculating the secondary diameter we must consider the different secondary mirrors sizes that are available. Except for those who make their own flats one must use what is commercially available. Typical sizes are: 0.75, 1.0, 1.22, 1.25, 1.33, 1.5, 1.52, 1.61, 1.75, 1.83, 1.97, 2.0, 2.14, 2.25, 2.5, 2.6, 3.0, 3.1, 3.5, 4.0, 4.25, 4.5, and 5.0 inches. One should then select the next size larger from the calculated value.

To determine the absolute minimum size the Newtonian secondary mirror clear aperture can be and remain in the geometric cone of light formed by the primary mirror, let's start with this equation: **minimum secondary c = $Dl / F + (2OR)$** , where \underline{l} = the distance from the secondary to the focal plane, \underline{D} = the primary diameter, and \underline{F} = the focal length, **OR** = overlap rim (if a holder is used).

However, this calculation only gives the minimum size and in order to fully illuminate the image of the primary at the focal plane we must increase the size of the secondary mirror clear aperture by a small amount. This can be found by the following:

100% illuminated secondary c = $l(D - i) / F + i + (2OR)$, where \underline{i} is the linear image size at the focal plane.

The example used in this article a 12.5-inch f/7.04 Newtonian ($F = 88''$) will be discussed. A 1.52-inch quartz secondary was purchased from E & W Optical, Inc. and installed in a Novak 1.52-inch secondary mirror holder that came with an overlap rim of 0.125''. Using a milling machine the rim was machined from 0.125'' to 0.03125'' resulting in a clear aperture of 1.4575''. Adding $2 \times 0.0159''$ for the holder material, $1.52 + 0.03125$, increases the obstruction to 1.5518'' and results in 12.4% obstruction. The minimum secondary will be:

$$\text{minimum secondary c} = (12.5 \times 8.5625) / 88 + (2 * 0.03125) = 1.2163''$$

If we use a 15.125" O.D. tube and 0.75" focuser, then $l = 15.125 / 2 + 7.5625 + 0.75 + 0.25 = 8.5625''$ using an overlap rim of 0.03125'', and a linear diameter of:

$$i = (F \sec - l D) / (F - l) = (88 * 1.4575 - 8.5625 * 12.5) / (88 - 8.5625) = 0.2672''$$

As a result a 0.17° image angle (626 arcsec) is yielded with a contrast factor (CF) of 4.19 : 1. This is not an earth shattering increase in image scale, but every little bit helps. For a secondary with no overlapping rim, the clear aperture = 1.52", so: $i = (88 * 1.52 - 8.5625 * 12.5) / (88 - 8.5625) = 0.3365''$ (13 arcmin) with a contrast factor (CF) of 4.22 : 1.

Also, the range of the depth of focus or "back-focus" distance is very shallow for a short focal ratio (F/R) telescope one may wish to choose a low profile focuser with a shorter long draw tube as well. This telescope has a range of depth of focus of $0.0048''$ ($R = 0.000088 * F/R^2$) [Cox, 1964]. A word of caution: make sure the inside drawtube does interfere with the optical path when mounting any focuser on a Newtonian telescope. A word of caution: make sure the inside drawtube does interfere with the optical path when mounting any focuser on a Newtonian telescope.

Secondary Mirror Offset

To avoid a loss in optical path at the edge of the secondary mirror that pointed towards the primary mirror, some ATM'ers find it necessary to mechanically shift the secondary mirror away from the focuser and towards the primary mirror. The distance for each shift can be found from:

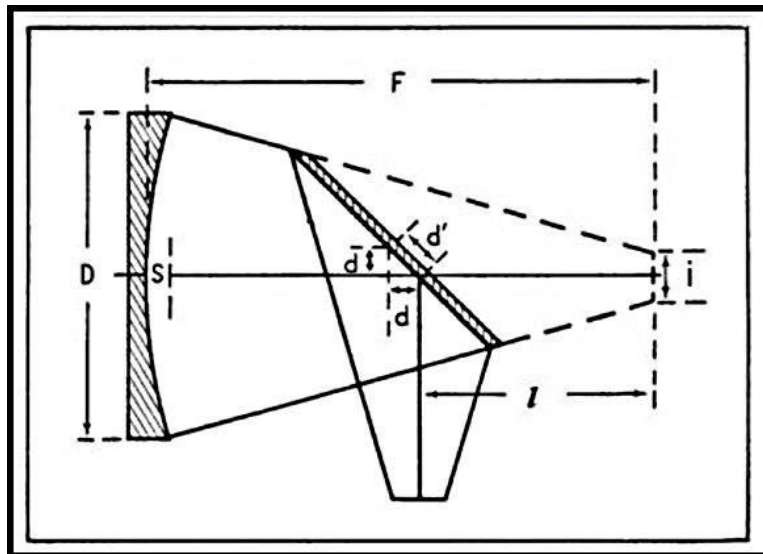


Figure 3. Illustrating the placement of an offset secondary mirror in a typical reflecting telescope.

The linear image diameter is 0.3365". The offset calculations would be as follows:

$$d = 1.52 (12.5 - 1.52) / 4 (88 - 8.5625) = 0.0525''$$

$$d' = 1.414 (0.0525) = 0.0743''$$

A LITTLE ABOUT APERTURE AND FOCAL LENGTH

It is no secret among telescope makers (*TM*) that the larger the aperture the more light the instrument gathers and the higher the resolution will be. Resolution is determined solely by the aperture and is often confused with image quality or a loss in contrast.

The choice for those primarily interested in "deep sky" observing is usually a fast focal ratio, or Richest Field, Newtonian (f/4 to f/5). Planetary work requires a large image scale usually provided by the standard (f/7 to f/8) or long focus Newtonian (f/10 to f/12). The focal ratio (f/#) is the focal length divided by the aperture. Also, don't believe those who warn you to stay away from faster focal ratio telescopes because of some rumors they may have heard. Faster mirrors are more difficult to figure, yes; however, no one says they are impossible. In fact, there are several opticians around this country who can figure excellent f/3's and f/4's. Remember that a Classical Cassegrain is composed of f/4 or f/5 primacy with a magnifying secondary to increase the effective focal length to the system.

We often meet two types of people who do not like to figure fast mirrors. First are those who can't, and second, those making mirrors for planetary observers who need a longer focal length to increase the image scale. However, fast or short focal ratio reflecting telescopes usually requires a larger secondary and produces a smaller coma free field than the slower or longer focal ratio instruments. This will be discussed later. As a point of interest, the light gathering power of a mirror depends on its square area and is calculated simply by:

$A = \pi r^2$, where A is the area of the mirror, π is 3.14159265, r is the radius of the mirror.

An example of the loss in light gathering caused by a 3-inch secondary on an 8-inch primary mirror, e.g., $r_{\text{sec}} = 1.5$ and $r_{\text{prim}} = 4$:

$$A_{\text{sec}} = \pi 1.5^2 = 7.1 \text{ square inches and } A_{\text{prim}} = \pi 4^2 = 50.2 \text{ square inches.}$$

Dividing the square area of the secondary by the square area of the primary yields the percent of loss in light gathering power:

$$\text{loss} = A_{\text{sec}}/A_{\text{prim}} = 7.1/50.2 = 0.14 \text{ or } 14\%$$

Before going any further an understanding of several aspects of the human eye needs to be addressed. After all, in the final analysis the human eye is the ultimate test instrument for judging telescope image quality. It takes a long period of time while observing with a full range of astronomical objects in various atmospheric conditions and weather to fully test a particular telescope. Changes in design and component placement are bound to occur, so, to minimize this we should consider the individual's physical constraints -- such as age, how much they are willing to invest, their astronomical interest, and conditions of the eyes.

THE OBSERVER'S EYE

It is commonly known the pupils of our eyes may open as much as 7mm, even 8mm, after we have been in complete darkness for twenty or thirty minutes. While this may be true when we are young, remember; as we grow older our pupils do not open as wide and generally by the age of 45 a person's eyes may only open to around 5mm. So, we have the first design constraint to work with -- the maximum opening or aperture of our eye pupil. You are not wasting light if this is larger than your pupil opening is, just a beginning design constraint. Also, eye fatigue or observing bright objects in the telescope will cause a smaller pupil opening.

When looking through the telescope eyepiece we actually see the magnified image of the primary mirror and the focal plane is located a short distance in front of the field lens when the image is in focus. It's like looking at a small disk of light with a micrometer. The image is projected onto our eye a short distance from the eyepiece "eye lens" and this point is called the exit pupil (EP) (See Figure 4).

To determine the lowest effective magnification for our instrument divide the aperture by the exit pupil, this in essence is the observer's fully opened eye pupil. This can be found by:

$$M = D / EP,$$

where M is the magnification, D is the aperture, and EP is exit pupil.

By dividing the telescope focal length by this magnification gives us the longest focal length eyepiece you will need. With the lowest effective magnification that produces a 5mm or 7mm EP you can select the linear image size of the focal

plane. Most often though the size and types of eyepieces generally dictate this on hand, so make an inventory of you eyepieces.

For example, consider a person with a collection of eyepieces with field lenses of 0.75-inches (19mm) and an assumed dark-adapted pupil diameter of 8mm. His or her telescope may have an aperture of 10 inches (254 mm) with a focal length (FL) of 60-inches (1524mm). The lowest effective magnification will be:

$$M = 254/8 \text{ or } 31.75x$$

In this example a 48mm eyepiece would be the longest focal length eyepiece you would need ($1524/31.75 = 48x$).

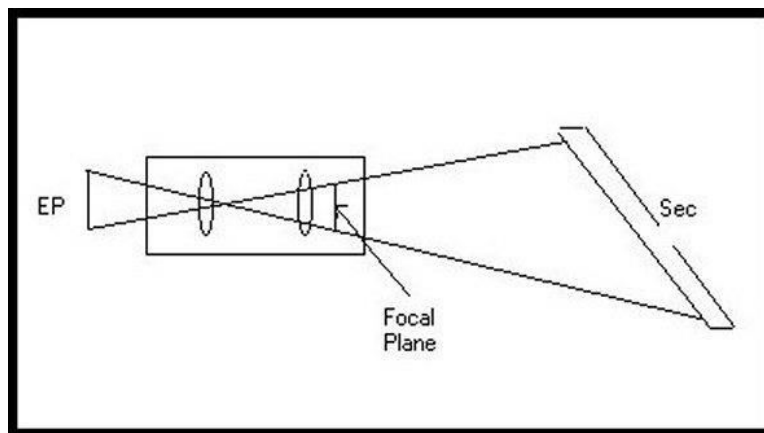


Figure 4. The position of the exit pupil (EP) relative to the eyepiece lenses and the focal plane.

Generally speaking, most eyepieces have field stops or diaphragms a short distance in front of the field lens in the barrel. Some don't, so, the field stop will then be the diameter of the field lens. Usually, field lenses in 1.25-inch barrel eyepieces are 0.75 to 1.0 inch in diameter. In two-inch barrel eyepieces the field lens is usually 1.50 to 1.75 inches (considering the field lens cell and barrel thickness).

As a rule, for most casual planetary and deep sky observers a linear image size between 0.5 to 0.75 inches will do fine. The critical planetary observer may want a small image, say, and 0.25 to 0.375 inches for a small angular field. The critical deep sky observer with two-inch eyepieces may want a 1.0 to 1.5-inch image for a wide angular field. It makes no sense to use eyepieces that produces a larger exit pupil than your eye can accommodate and this should be one of the limiting factor in determining the secondary size.

Another consideration with Newtonians is how much of the linear image is free from coma, so, we figure the coma free field (CFF) in inches by:

$$\text{CFF} = 0.000433(\text{F/R})^3, \text{ where } \underline{\text{F/R}} \text{ is the focal ratio.}$$

In the above example the focal ratio of the 10" is FL/D or 60/10 = 6. So, the coma free field would be:

$$\text{CFF} = 0.000433 \times 6^3 = 0.094 \text{ inch}$$

To calculate the angular field (**I**) in degrees of our telescope use the following:

$$\text{I} = \tan^{-1} (\text{ID} / \text{FL})$$

where **ID** is the field stop or field lens I.D. and **FL** is the focal length of your primary mirror.

The angular field of the 10" f/6 in the example above with a 0.5-inch linear image will be:

$$\text{I} = \tan^{-1} (0.5/60) = \tan^{-1} (0.008) = 0.477 \text{ degrees (28.6 minutes of arc)}$$

For the coma free field: $\text{I} = \tan^{-1} (0.094/60) = \tan^{-1} (0.0016) = 0.09 \text{ degrees or 5.4 minutes of arc}$

Remember the rule about contrast -- we must keep the size of the obstruction or secondary small for good image contrast. But, what is contrast?

IMAGE CONTRAST

Since Newtonians require a secondary mirror to reflect the primary image to the side of the tube it has to be positioned somewhere in the optical path. This causes an obstruction in the optical path and reduces some of the light gathering power of the primary. More important this obstruction adversely effects image contrast. If we scatter stray light throughout the image it makes the dark areas of the object brighter and the bright areas darker, therefore, a loss in image contrast. What really happens is the obstruction of the secondary tends to remove light energy from the Airy disc and distributes it among the dark and bright rings in the diffraction disc of a stellar image or many points in an extend image.

Image contrast, as perceived by our eye, is the difference in brightness or intensity between various parts of the telescopic image, i.e., and a star against the background sky. A simple formula for calculating contrast is as follows:

$c = (b_2 - b_1) / b_2$, where b_1 and b_2 are the intensities levels or brightness measured in candle power/meter squared (cd/m²) of two areas of the object and c is the contrast.

For example, Jupiter has a surface brightness of around 600 cd/m² for light areas. If we compare a dark belt of 300 cd/m², then the contrast between these areas would be:

$$c = (600 - 300) / 600 = 0.5 \text{ or } 50\%$$

If we scatter light from the bright area, say 50 cd/m² and add it to the dark belt then the contrast between the two becomes:

$$c = (550 - 350) / 550 \text{ or } 0.36 \text{ or } 36\%$$

A relatively small amount of scatter may cause a significant decrease in image contrast. The Earth's daylight sky brightness has been measured at about 8000 cd/m² [*Chapman et al* , 1980].

An image of a star formed by a perfect lens or mirror (perfect paraboloid in a Newtonian) is seen as a spot of light surrounded by several bright rings and dark spaces separating the rings. We theorize that 84% of the light falls in the central spot, or "Airy Disc," 7.1% in the first bright ring, 2.8% in the second, and 1.5% and 1.0% in the third and forth rings [*Hurlburt* , 1963, and *Johnson* , 1964, and *Stoltzmann* , 1983].

When something blocks off some in the telescope entrance light will flood or scatter into the rings and other aberrations will scatter light to the outer edge of the ring system. This all lowers the image contrast. A poorly figured mirror will also produce an image of a star with a dull "Airy disc," a weak 1st ring, and very bright and broad second ring and so on, which decreases image contrast! (See Figure 5).

From the graphs and tables published in the referenced articles on Newtonian improvements in the *Journal of the Association of Lunar and Planetary Observers (J.A.L.P.O.)* a general equation can be arrived approximating the "contrast factor" value for your system (See Table I):

$$CF = 5.25 - 5.1x - 34.1x^2 + 51.1x^3 ,$$

where x is the obstruction ratio or secondary/primary diameters.

Table I. Values for obstruction and contrast factor. The left-hand column is obstructions in percentage of secondary to primary mirror in linear diameters. Next column gives the central spot energy percentage, next the energy in the rings and then the contrast factor values taken from the reference text.

Obstruction	Central Spot	Rings	Contrast
RATIO (%)	ENERGY (%)	ENERGY (%)	FACTOR
0	84	16	5.25
10	82	18	4.45
20	76	24	3.27
30	68	32	2.03
40	58	42	1.02
50	48	52	0.56

An image of a planet or extended deep sky object may appear sharp and bright, but, barely show any surface details in a telescope with 35% obstruction. If the obstruction was reduced then this same telescope will show very fine surface details and give refractor quality high contrast images. If the obstruction is reduced below around 15% one may be hard pressed to see much difference from the on. This can be accomplished without perceptible vignetting of the image.

A computerized representation of an image of Jupiter taken by Don Parker with his 16" f/6 Newtonian. Using a neat program called "Aberrator, Ver. 3.0" the secondary obstruction was increased from Don's setup with his 2" secondary mirror to a 4.96" secondary, or from 12.5% to 31% obstruction ratio respectively, the reader can readily see the difference in contrast between the images in Figure 5.

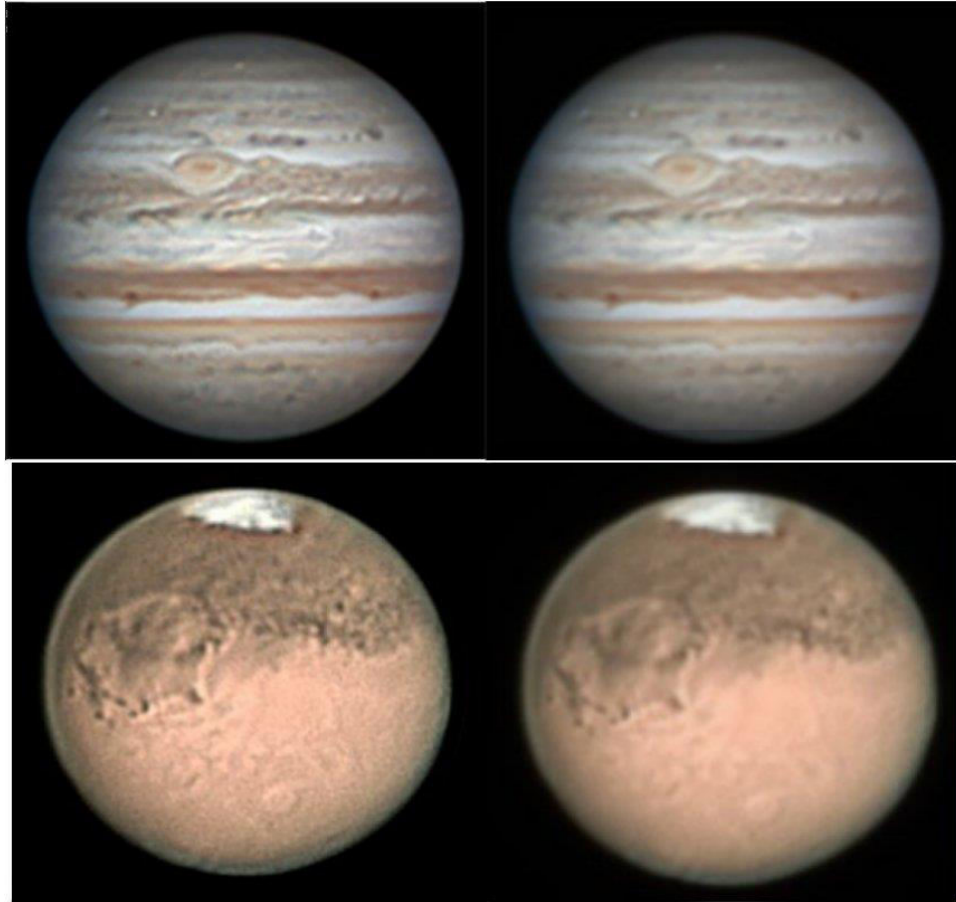


Figure 5. LEFT: Original CCD images of Jupiter and Mars taken by Don Parker using a 16" f/6 Newtonian reflector and RIGHT: modified images using program "Aberrator" to increase the secondary obstruction from 12.5% to 31%.

DISCUSSION

The size of the secondary mirror in a reflector causes lots of arguments among amateur telescope makers (ATM) and much of it comes from books that may confuse people or in effect establish hard and fast rules that are misunderstood. Sometimes, these books only define the extreme limits of the telescope optics and omit practical limits. Equations are published that are usually correct and one only has to find the necessary variables to insert in equation to come up with a reasonable design.

One variable is the illuminated field or final image diameter a short distance past the focuser. How much of a field do we need to produce an image of a planet or a deep sky object of comparable size? This variable is one thing the designer has

control over, so this may be a start in this discussion. Usually the illuminated field is larger than the particular object we focus in the field. A telescope used for wide field or low magnification observing then they will of course require a larger secondary mirror than a telescope that is used for or higher magnification narrow field observing. The field is the important factor here that we can use to determine the smallest linear image we require for our observing needs and therefore the size of the secondary mirror.

The critical deep sky observer with two-inch eyepieces may want a 1.0 to 1.5-inch (25.4 - 38mm) image for a wide angular field. It makes no sense to use eyepieces that produces a larger exit pupil than your eye can accommodate and this should be one of the limiting factor in determining the secondary size. Observers younger than around 45 years of age may be able to open their iris to 7 or 8 millimeters. However, as age catches up with this diameter of the eye's iris may not open wider than 5 or 6 mm.

Looking through the telescope eyepiece we see the magnified image of the focal plane located a short distance usually in front of the field lens. The image is projected onto our eye a short distance from the eyepiece "eye lens" and this point is called the exit pupil (EP). As a rule, we need only to use eyepieces that would yield an illuminated field of no more than the angular size of the planet that presents the largest subtended angle, plus a little room for the object to move about. Since Venus and Jupiter at closest approach are around 50 seconds of arc we may want to work for there. Jupiter observers may wish to see the four moons in the field so that would constitute about 30 minutes of arc.

One August in the mid-1980's, two old friends and I took a 6" f/4 out in the Everglades to photograph the Rosette Nebula using some fast color slide film. We took along two secondary mirrors of different sizes, I think one was 2.14" and the smaller was 1.52". We waited until we could see the stars in the sky, took awhile for the mosquito population to clear away over us, then as we began exposing some fast color slide film at the Nebula and communicating with hand signals (could not open our mouth or bugs would enter). After several exposure periods we swapped out the secondary with the smaller one and repeated that process. Yeah, we looked like the three stooges out for a mosquito BBQ, but we proved our point at our local club meeting. The slides taken with the larger secondary were great, with a hint of vignette in the corners of each slide. However, slides taken with the smaller secondary appeared brighter, more colorful and the increased image contrast was readily apparent. Even after that demonstration there were in the audience that could not believe their eyes. Guess you can convince some people, some of the time but not all people all of the time.

A small program (Newt.zip) to compute the optical parameters of a [Newtonian Design](#).

Interesting ATM Web Sites: [Diagonal Off-Axis Illumination Calculator](#), [AMATEUR TELESCOPE OPTICS](#) and [A Treatise on Newtonian Collimation](#).

REFERENCES

Chapman, Clark R., and Dale P. Cruikshank, Observing the Moon, Planets, and Comets, Schramm and Groves, Laguna Niguel, CA, 1980.

Hurlburt, H.W., "Improvement of the Image Contrast in a Newtonian Telescope," *Journal of the Association of Lunar and Planetary Observers (J.A.L.P.O.)* , Vol. 17 Nos. 7-8, July-August, 1963, pp. 153-158.

Johnson, L.T., "Improving Image Contrast in Reflecting Telescopes," *J.A.L.P.O.*, Vol. 18, Nos. 7-8, July-August, 1964, pp. 142-146.

Peters, William T., and Robert Pike, "The Size of the Newtonian Diagonal," *Gleanings for ATM's, Sky and Telescope Magazine* , March 1977, pp. 220-223.

Stoltzmann, David E., "Resolution Criteria for Diffraction-Limited Telescopes," *Sky and Telescope Magazine* , February 1983.

FURTHER READING

A brief list of important papers on Newtonian telescopes. Some will be hard to find, but, they are out there. Clubs and societies should have a good library that includes reprints of this stuff. If not, start one.

Berry, Richard, "Central Obstruction and the Airy Disk," *Telescope Making Magazine* #40, 1990.

Cox, Robert E., "Spider Diffraction in Moderate-Size Telescopes," *S&T* , September 1960, 166-169.

Cox, R.E., "Placing and Aligning the Newtonian Diagonal," *S&T* , December 1962, pp. 368-369 (correction in Feb 1963).

Cox, R.E., "Notes on Newtonian Reflector Alignment," *S&T* , March, 1966, pp 170- 175.

Cox, Robert, "The Problem of Focusing in Amateur Instruments," *S&T*, Vol. 28, No. 2, August 1964, p97-98

Cross, E.W., "Limitations to Telescope Performance," *RMTC* , May 24-26, 1980, 11-25

Dobins, T.A., D.C. Parker, and C.F. Capen, Introduction to Observing and Photographing the Solar System , Chapter 2.

Edberg, Steven, "How to Determine the Size of Diagonals, Draw Tubes, and Dew Caps," *Telescope Making Magazine* #18, 1982.

Everhart, E. and Kantorski, J. (1959) "Diffraction patterns produced by obstructions in reflecting telescopes of modest size." The Astronomical Journal, pp. 455-462.

[1959AJ.....64..455E Page 455](#)

Lombardi, Bob, (2008), **Mechanical Design of Telescopes for the Amateur**,

http://www.amateurtelescopemaker.com/ATM_book/MechDes.htm

Also, ATM's Resource List: <http://www.amateurtelescopemaker.com/>

Parker, D.C., J.D. Beish, and W.T. Douglass, "Maintaining Collimation in Large Newtonian Reflectors: A Horror Story," *RMTC* , August 1990.

Reeve, Gregory, "The Ultimate Newtonian," *Telescope Making Magazine* #23, 1984.

Rutten, Harrie, and Martin van Venrooij, **Telescope; Optics, Evaluation and Design** , ISBN 0 - 943396 - 18 - 2

Shelby, H.H, "A Closed Tube, Low Diffraction, Portable Reflector - I & II," *S&T* , June & July 1956, pp. 368-373, pp 414-418.

van Venrooij, M.A.M., "Contrast and Resolving van Venrooij, M.A.M., "Contrast and Resolving Power for Visual Telescopes," *Telescope Making Magazine* #16, 1982.